April 15, 2013 Lit. No. 40574, Rev. 01

INSTALLATION INSTRUCTIONS

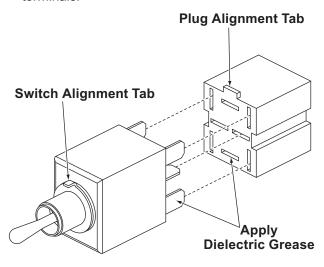
Before installing switches, determine which switch goes with which plug and where each switch is to be installed.

The "Momentary ON-OFF-ON" switch connects to the plug with the orange wire and is mounted in the switch hole closest to the blade.

The "Momentary ON-OFF-Momentary ON" switch connects to the plug with the yellow wire and is mounted in the switch hole farthest from the blade.

1. For standard plugs:

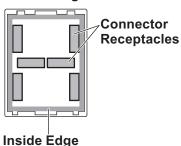
Apply dielectric grease to the switch and plug terminals.



For molded plugs:

Apply a liberal amount of the supplied dielectric grease to the six connector receptacles and along the inside edge of the plug hood, as shown in the illustration.

Apply Dielectric Grease to Shaded Regions

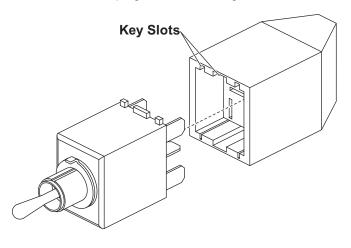


2. For standard plugs:

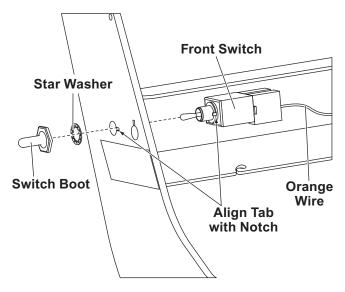
Insert the switch into the corresponding plug. Make sure the switch and plug are oriented so the switch alignment tab and plug alignment tab are both on the same side.

For molded plugs:

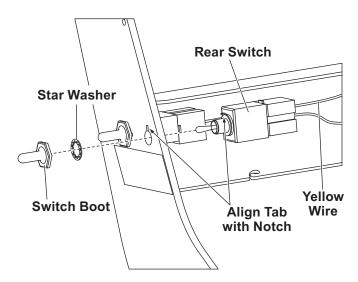
The plugs and switches are keyed to fit in the correct orientation. Ensure the body of the switch matches the plug before installing.



 Insert the switch through the proper hole, making sure the switch alignment tab matches the notch in the switch hole, and secure with a star washer and switch boot.



- 4. Tighten until the switch is firmly in place.
- 5. Repeat for the remaining switch and plug.



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