April 15, 2021 Lit. No. B64091, Rev. 12





Model 810SS & 8611SS POWER PLOW[™] Snowplows

Installation Instructions & Owner's Manual

See your BLIZZARD[®] sales outlet/website for specific vehicle application recommendations before installation. The Power Match selection system has specific vehicle and snowplow requirements.

Read this document before installing the snowplow.

A CAUTION

Read this document before operating or servicing the snowplow.

This manual supersedes all editions with an earlier date.

Congratulations on purchasing the most advanced skid steer snowplow available! The POWER PLOW™ snowplow is clearing new trails for innovative design, rugged durability, quality craftsmanship, and superior performance. Our innovative products are tested all over the snowbelt.

This manual provides safety, operation and maintenance information for your new BLIZZARD[®] snowplow. To keep your snowplow in good condition, read and understand this manual and follow its recommendations. Failure to do so may affect your warranty coverage. When service is necessary, your local BLIZZARD distributor knows your snowplow best. Contact your BLIZZARD outlet for maintenance, service, or any other assistance you require.

If you have not already done so, please visit *www.blizzardplows.com* to register your new POWER PLOW snowplow!



SAFETY INFORMATION	4
VEHICLE APPLICATION INFORMATION	7
OPERATION	8
UNPACKING & INSPECTION	9
TORQUE SPECIFICATIONS	10
MOLDBOARD & A-FRAME ASSEMBLY	12
GENERAL SYSTEM SCHEMATICS	15
HYDRAULIC GUIDE	16
ELECTRICAL INSTALLATION	17
ELECTRICAL SCHEMATICS	
Control Harness	18
Vehicle Harness	20
Snowplow Harness	21
Coil Harness	22
Auxiliary Control Harness (optional)	23

MOUNTING & DISMOUNTING INSTRUCTIONS	3 24
TESTING YOUR SNOWPLOW	25
MAINTENANCE	26
Removing from Storage & Lifting	27
TECHNICAL SPECIFICATIONS & CG	
	28
TROUBLESHOOTING	29
PARTS LISTS	30
Moldboard & Wing Parts – All Models	30
A-Frame, Pivot Beam & Manifold Parts –	
All Models	33
Control – All Models	36
Accessories & Kits – All Models	37

SAFETY DEFINITIONS

A WARNING

Indicates a potentially hazardous situation, that if not avoided, could result in death or serious personal injury.

ACAUTION

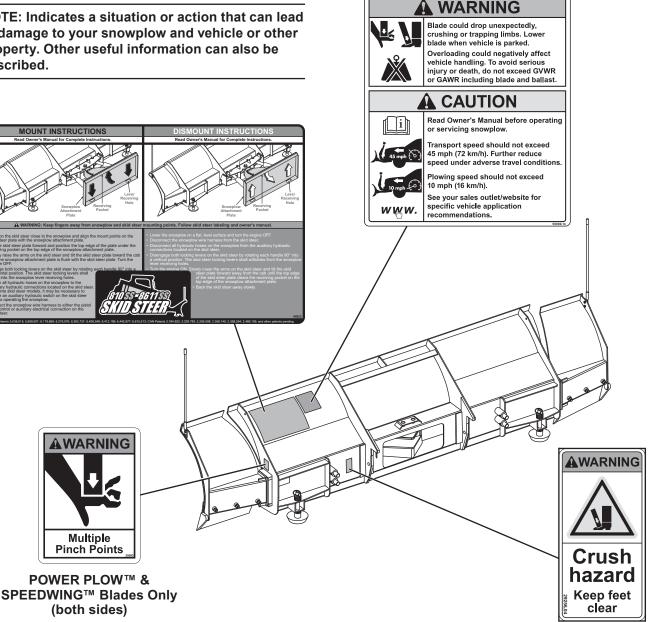
Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.



SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury, and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

A WARNING

Lower blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

A WARNING



Do not exceed vehicle operative capacity including the blade. See vehicle rating label.

Never stand, work, or reach under lift arms or lift cylinders without employing a lift arm stop or stand.

A WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

A CAUTION

Read Owner's Manual before operating or servicing snowplow.

Transport speed should not exceed vehicle manufacturer's recommendations. Further reduce speed under adverse travel conditions.

Plowing speed should not exceed 10 mph (16 km/h).

HYDRAULIC SAFETY

A WARNING



Hydraulic fluid under pressure can cause skin injection injury. If you are injured by hydraulic fluid, get medical attention immediately.

- Always inspect hydraulic components and hoses before using. Replace any damaged or worn parts immediately.
- If you suspect a hose leak, DO NOT use your hand to locate it. Use a piece of cardboard or wood.

FUSES

The snowplow electrical and hydraulic systems contain several automotive-style fuses. If a problem should occur and fuse replacement is necessary, the replacement fuse must be of the same type and amperage rating as the original. Installing a fuse with a higher rating can damage the system and could start a fire. Fuse Replacement, including fuse ratings and locations, is located in the Maintenance section of this Owner's Manual.

PERSONAL SAFETY

- Remove ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

A WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate mobile communication equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

BATTERY SAFETY

A CAUTION

Batteries normally produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks, or lit tobacco to come near the battery. When charging or working near a battery, always cover your face and protect your eyes, and also provide ventilation.

- Batteries contain sulfuric acid, which burns skin, eyes, and clothing.
- Disconnect the battery before removing or replacing any electrical components.

NOISE

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s^2 to the hand-arm or 0.5 m/s^2 to the whole body.

See your BLIZZARD[®] outlet for specific vehicle application recommendations before installation. The Power Match selection system has specific vehicle and snowplow requirements.

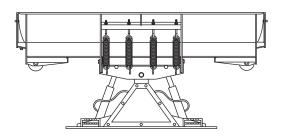
Vehicle application recommendations are based on the following:

- The vehicle with the snowplow installed must comply with applicable Federal Motor Vehicle Safety Standards (FMVSS).
- The vehicle with the snowplow installed must comply with the vehicle manufacturer's stated gross vehicle and axle weight ratings (found on the driver-side door cornerpost of the vehicle) and the front and rear weight distribution ratio. In some cases, rear ballast may be required to comply with these requirements.

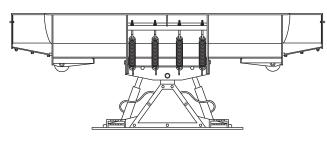
- BLIZZARD Power Match selection system is based on available vehicle capacity for snowplow equipment on a representative vehicle equipped with options commonly used for snowplowing and with 300 lb of front seat occupant weight.
- Weights of front seat occupants can be adjusted above 300 lb but vehicle with snowplow must not exceed vehicle GVWR or GAWR.
- In some cases there may be additional limitations and requirements.
- Installation, modification, and addition of accessories must comply with published BLIZZARD recommendations and instructions. Available capacity decreases as the vehicle is loaded with cargo or other truck equipment or snowplow accessories are installed.
- If there is uncertainty as to whether available capacity exists, the actual vehicle as configured must be weighed.

Your POWER PLOW[™] snowplow is the most advanced and versatile snowplow on the market. The easy-to-use controls allow you to automatically adjust the snowplow blade and wings into an infinite number of plowing positions. Review the illustrations below to determine the best position for your plowing needs.

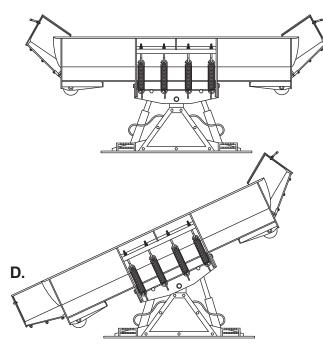
Α.



Β.



С.



A WARNING

Never use the snowplow attachment to carry people, as a man lift or as a work platform.

A WARNING

When plowing with down pressure, do not cause the front wheels on the skid steer/tractor to raise above ground.

A. Compact Position

(8' or 8'6" Blade Width)

- Primary position when transporting the snowplow
- For use in heavy snow conditions with poor visibility, initial clearing, and tight quarters
- Ideal application: residential driveways, small roads

B. WIDE PASS[™] Position

(10' or 11'3" Blade Width)

- Primary position for clearing large surfaces
- For use in light snow conditions with good visibility, final clearing, and clean-up
- Ideal application: large parking lots, widening roadways

C. BUCKET BLADE[™] Position

(9'3" or 9'10" Blade Width)

- · Primary position for transporting snow
- For use in initial clearing with decent visibility, transporting large volumes of snow, final clean-up
- · Ideal application: roadway intersections

D. WIDE PASS Position Angled with Wing Forward

- Primary position for accelerated angled plowing
- For use in directional plowing, cornering, diverting snow away from objects or buildings
- Ideal application: plowing adjacent to buildings, driveway/road intersections

Your POWER PLOW[™] snowplow has been packaged to withstand transit and weather related damage. Fully inspect all components upon receipt of your snowplow. In the event of shipping damage or missing parts, immediately contact our Customer Support Department at 1-888-680-8600.

Begin unpacking and inspection in the following order:

- 1. Remove the shipping document from the end panel of the pallet wrap. Retain all documentation for your records.
- 2. All wood framing and polyethylene material should be removed from the pallet for easy access to the snowplow.
- 3. Due to the odd shaped components and size of several assembly parts, various cable ties, and corrugated material are used for scratch resistance and package orientation. Please remove these items prior to assembly.
- 4. Place the main blade assembly on a flat, level surface.

Once you have inspected all parts and removed all packaging materials, your snowplow is ready to be fully assembled.

Retain this information for your records.

Date of Purchase:

Dealer/Distributor:_____

Dealer Phone Number:_____

Snowplow Serial Number:_____

Register your snowplow online at *www.blizzardplows.com*.

TORQUE CHART

ACAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow including proper personal protective safety equipment.



Grade Identification for J429–Grade 5 Bolt



Grade Identification for J429–Grade 8 Bolt

S	SAE J429 Grade 5 Torque Values				AE J429 Grade	8 Torque Value)S
Nominal	Clamp Loads	Tightenin	g Torque	Nominal	Clamp Loads	Tightenin	g Torque
Thread Size	(lb)	"Lubricated"	"Dry"	Thread Size	(lb)	"Lubricated"	"Dry"
1/4-20	2,000	6 ft-lb	8 ft-lb	1/4-20	2,850	9 ft-lb	12 ft-lb
5/16-18	3,350	13 ft-lb	18 ft-lb	5/16-18	4,700	18 ft-lb	25 ft-lb
3/8-16	4,950	23 ft-lb	31 ft-lb	3/8-16	6,950	32 ft-lb	44 ft-lb
7/16-14	6,800	37 ft-lb	50 ft-lb	7/16-14	9,600	53 ft-lb	70 ft-lb
1/2-13	9,050	57 ft-lb	75 ft-lb	1/2-13	12,800	80 ft-lb	107 ft-lb
9/16-12	11,600	82 ft-lb	109 ft-lb	9/16-12	16,400	115 ft-lb	154 ft-lb
5/8-11	14,500	113 ft-lb	151 ft-lb	5/8-11	20,300	159 ft-lb	211 ft-lb
3/4-10	21,300	200 ft-lb	266 ft-lb	3/4-10	30,100	282 ft-lb	376 ft-lb
7/8-9	29,435	321 ft-lb	430 ft-lb	7/8-9	41,550	454 ft-lb	606 ft-lb
1-8	38,600	482 ft-lb	640 ft-lb	1-8	54,540	680 ft-lb	900 ft-lb

	8.8	Grade	Identification	for	Metric-Grade	8.8 Bolt
- 1	()			-		

(10.9) Grade Identification for Metric-Grade 10.9 Bolt

	Metric Class 8.8	8 Torque Values	S	I	Aetric Class 10.	9 Torque Value	S
Diameter	Clamp Loads	Tightenin	g Torque	Diameter	Clamp Loads	Tightenin	g Torque
(mm)	(lb)	"Lubricated"	"Dry"	(mm)	(lb)	"Lubricated"	"Dry"
5	1,389	3 ft-lb	5 ft-lb	5	1,987	5 ft-lb	7 ft-lb
6	1,965	6 ft-lb	8 ft-lb	6	2,812	8 ft-lb	11 ft-lb
7	2,826	10 ft-lb	13 ft-lb	7	4,044	14 ft-lb	19 ft-lb
8	3,579	14 ft-lb	19 ft-lb	8	5,121	20 ft-lb	27 ft-lb
10	5,672	28 ft-lb	37 ft-lb	10	8,116	40 ft-lb	53 ft-lb
12	8,243	49 ft-lb	65 ft-lb	12	11,796	70 ft-lb	92 ft-lb
14	11,246	77 ft-lb	103 ft-lb	14	16,092	111 ft-lb	148 ft-lb
16	15,882	125 ft-lb	167 ft-lb	16	21,970	173 ft-lb	231 ft-lb
18	19,423	172 ft-lb	229 ft-lb	18	26,868	238 ft-lb	317 ft-lb
20	24,784	244 ft-lb	325 ft-lb	20	34,284	338 ft-lb	450 ft-lb

	37° JIC Flare Torque Values						
Turns	Size	ft-lb min–max	Assembly Steps				
N/A	-02	6–7	1. Make sure the tubing and threads are clean.				
N/A	-03	8–9	2. Lubricate the threads with 10W hydraulic fluid.				
2	-04	11–12	3. Hand tighten the nut/sleeve to approximately 30 in-lb.				
2	-05	14–15	4. Make alignment marks on the nut and fitting.				
1-1/2	-06	18–20	5. Tighten to turn or torque specification.				
1-1/2	-08	36–39	6. When fully tightened, make a second set of alignment marks at the fully tightened position.				
1-1/2	-10	57–63					
1-1/4	-12	79–88	NOTE: Torque values specified are for threads lubricated with 10W hydraulic fluid.				
1	-14	94–103	Overtightening will reduce the clamping force resulting in loss of seal and reduction of flow.				
1	-16	108–113					
1	-20	127–133					
1	-24	158–167					
1	-32	245–258					

	O–Ring Boss Torque Values					
Size	ft-lb min–max	Assembly Steps				
-02	6–7	1. Verify the port, O-ring, sealing surfaces and threads are clean and free of damage.				
-03	8–10	2. Lubricate the threads and the O–ring with 10W hydraulic fluid.				
-04	13–15	3. For an adjustable ORB, completely back off the locknut and washer.				
-05	17–21	4. Hand tighten the fitting until it contacts the port spotface. Point the elbow or tee in the desired				
-06	22–25	direction and hold.				
-08	40-43	5. Torque to specification.				
-10	43–57					
-12	68–75	NOTE: Torque values specified are for threads lubricated with 10W hydraulic fluid.				
-14	90–99	······································				
-16	112–123					
-20	146–200					
-24	154–215					
-32	218–290					

 Remove dust cap from both of the slide box cylinders located at the center/rear of the moldboard. Attach adapters (B60007 for 810SS; 56695 for 8611SS) to both ports on each slide box cylinder. Tighten fittings per torque chart.

NOTE: All of the hydraulic adapters can be found packaged with the manifold assembly.

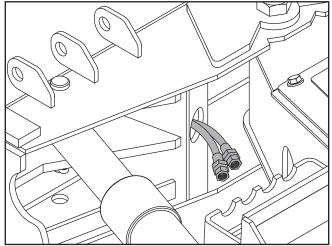


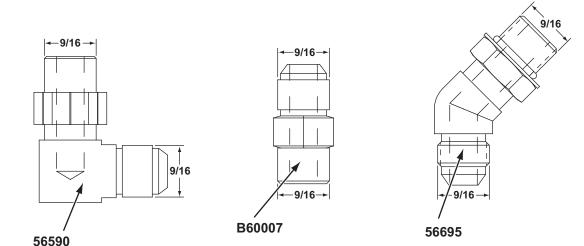
NOTE: The positions for the rod- and baseend slide box hoses. The hoses that operate the retract functions (rod) of the cylinders are closest to the base of each cylinder. The hoses that operate the extend functions (base) of the cylinders are closest to the rod of each cylinder.

2. Connect hoses (**49501**) to each of the hydraulic adapters on the cylinders. Tighten hoses per torque chart.

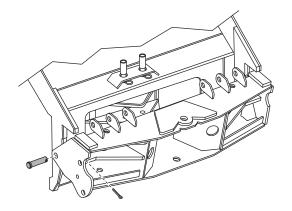
NOTE: Review the label on each hose for the appropriate part number.

 Position the pivot beam and A-frame near the mount locations at the rear of the blade. Place the right and left group of hydraulic hoses (connected to the slide box cylinders) through the 1-1/2" diameter rubber grommet openings in the front face of the pivot beam.

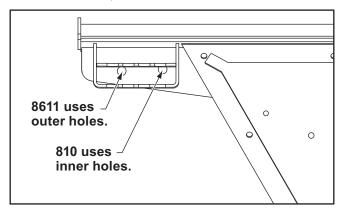




 Position the pivot beam between the two support ribs until the connecting points on the beam align with those on the snowplow. Insert one 3/4" x 3" clevis pin (B50069) or 1" x 3-1/4" clevis pin (B61717) through each mounting hole and secure it with a 1/4" x 1-1/2" cotter pin (90601).



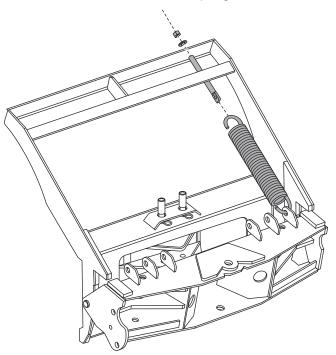
5. Position each angle cylinder with the rod end of the cylinder in the pivot beam and the hydraulic hose port facing away from the A-frame. Secure the cylinder to the pivot beam with a 3/4" x 5" clevis pin (95739) and a 1/4" x 1-1/2" cotter pin (90601). Extend each cylinder rod until the cylinder base mounting hole aligns with the hole on the A-frame angle cylinder bracket. Insert another clevis pin and secure it with a cotter pin.



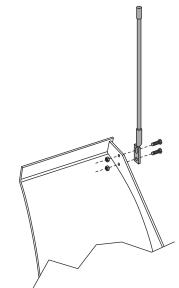
NOTE: The 810SS and 8611SS models use the same A-frame but use different mounting points for the angle cylinders due to different stroke lengths on the cylinders. Be sure to use the proper mounting point when replacing or installing cylinders.

NOTE: The cylinder ports should be facing away from the A-frame.

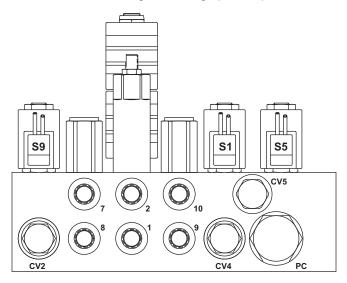
6. Hook each extension spring to the receiving holes on the pivot beam and attach the opposite end of the spring to its respective spade bolts. Install the spade bolts through the extension spring mounting angle on the top rear of the blade. Secure each spade bolt by placing one 5/8" flat washer on the bolt and thread one 5/8" locknut. Tighten each locknut until a piece of paper can pass between the 3rd and 4th coils on the spring.



7. Install the blade guides at each end of the moldboard. Insert the cap screw through the holes at the top of the wing reinforcement rib. Tighten all screws with locknuts.



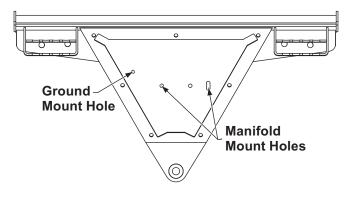
8. Assemble the manifold. Each of the hose ports on the manifold is covered with stretch wrap. Remove the wrap and install adapter (**56695**) in ports #1, 2, 7, 8, 9, and 10. Tighten fittings per torque chart.



NOTE: DO NOT let any foreign objects enter into the open ports. The valves can become contaminated and greatly hinder the snowplow's performance. Torque to proper specifications.

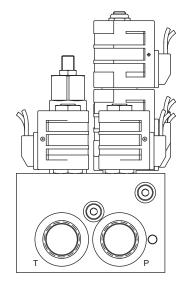
NOTE: All ports are identified by a stamped number on the manifold. The numbers also identify the hydraulic functions, which can be referenced on the label under the manifold cover.

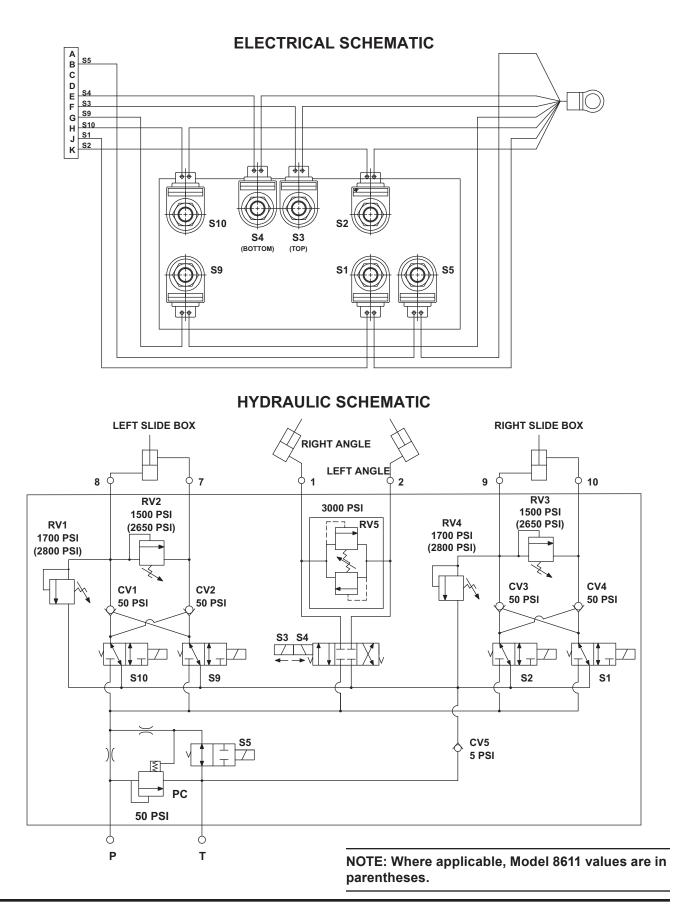
- 9. Remove the A-frame cover to gain access to the inside of the manifold compartment.
- Attach the manifold to the A-frame using cap screws (B61514), washers (29233), and locknuts (B61034).



NOTE: When handling the manifold, hold the manifold at the sides of the block. Never handle the manifold by coils. Doing so can cause a solenoid cartridge to bend, causing the cartridge to stick when activated.

- 11. Route the hydraulic hose groupings from the pivot beam to the access holes located on the sides of the A-frame. Connect the hoses to their respective adapters on the manifold.
- 12. Remove the dust cap from both of the hydraulic angle cylinder ports and attach one 9/16" 90° adjustable elbow ORB adapter to each port. Each adapter should be angled toward the top of the moldboard. Connect one 3/8" x 26" (36" for 8611) hydraulic hose (**B60223** or **49501**) to each angle cylinder adapter. Be careful not to overtighten the hose connections. Tighten fittings and hoses per torque chart.
- 13. Connect the hoses to their respective adapters on the manifold. Tighten hoses per torque chart.
- Install adapters (B60089) to ports "T" and "P" on the manifold. Connect a hydraulic hose (B60086) to each adapter. Tighten fittings and hoses per torque chart.





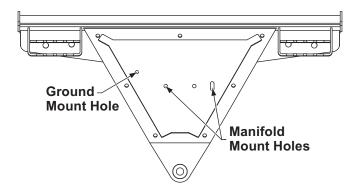
Hydraulic Valve & Hose Port Guide Models 810ss & 8611ss

NOTE: Check valves CV1 & CV3 are not illustrated. Both valves are located on the opposite side of the manifold in the diagram shown above.

Recommended for machines equipped with auxiliary hydraulics having a flow rated at 4–30 gallons per minute (gpm) and a maximum pressure rating of 3,000psi.

	HYDRAULIC HOSES
Port	Function
1	Angle Right – Driver-Side Cylinder
2	Angle Left – Passenger-Side Cylinder
7	Driver-Side Slide Box Retract
8	Driver-Side Slide Box Extend
9	Passenger-Side Slide Box Extend
10	Passenger-Side Slide Box Retract
	RELIEF & CHECK VALVES
Valve	Function
RV1	Driver-Side Wing Pressure Relief
RV2	Driver-Side Wing Anti-Cavitation
RV3	Passenger-Side Wing Anti-Cavitation
RV4	Passenger-Side Wing Pressure Relief
RV5	Angle Relief
CV1	Driver-Side Slide Box Retract Check Valve
CV2	Driver-Side Slide Box Extend Check Valve
CV3 CV4	Passenger-Side Slide Box Retract Check Valve
CV4 CV5	Passenger-Side Slide Box Extend Check Valve Back Pressure Check Valve
NOTE: I	Energize the following solenoids for the functions:
S1	Passenger-Side Slide Box Retract
S2	Passenger-Side Slide Box Extend
S3	Angle Left – Passenger-Side Cylinder
S4	Angle Right – Driver-Side Cylinder
S9	Driver-Side Slide Box Retract
S10	Driver-Side Slide Box Extend
	ELIZZARD ®
	Milwaukee, Wisconsin 53224 B63196

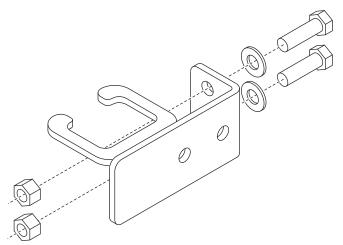
- Connect the manifold coil harness to the snowplow harness. Feed the opposite end of the snowplow harness through the top access hole in the A-frame (same as 3/4" tank hydraulic hose) located on the driver's side.
- 2. Attach the grounds on the coil wire harness and snowplow harness with a 3/8" x 1-1/2" cap screw and 3/8" tooth lock washer to the A-frame. Secure the wires with a locknut. Review the diagram for the proper ground location.



3. Connect the snowplow harness to the vehicle harness, and then the vehicle harness to the pistol grip control harness. Attach the ground wire from the vehicle harness to the cab of the skid steer. The pink/black power wire connects to a switched power source with a minimum of 12V.

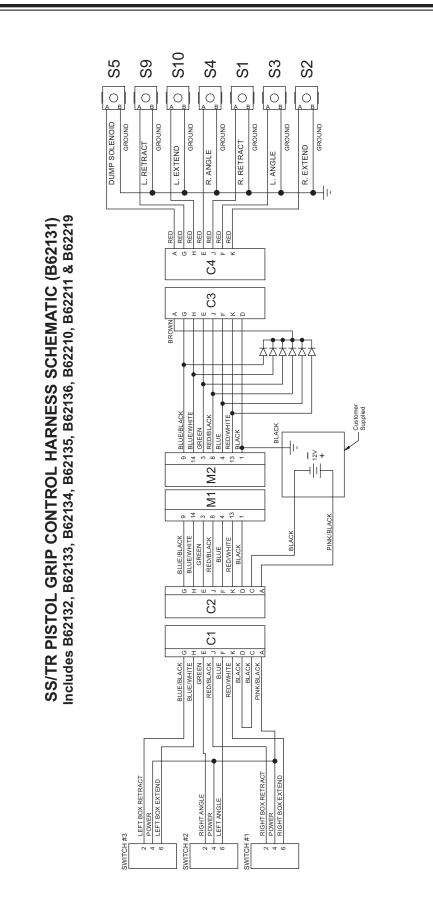
NOTE: The pink/black power wire MUST be switched ON and OFF with the ignition.

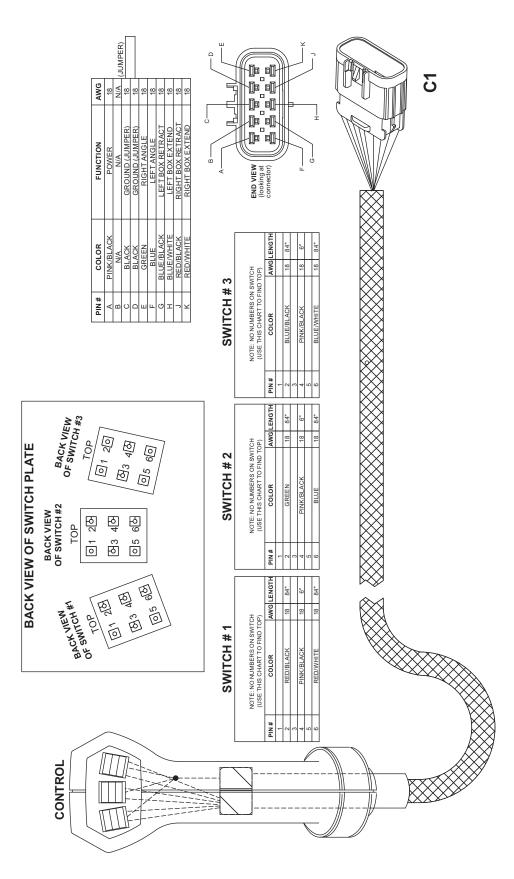
- 4. Position the vehicle harness mount bracket in an accessible location for easy on-and-off installation inside the skid steer. Secure the vehicle side harness in the notch on the bracket.
- 5. Find an accessible location inside the skid steer for the control harness mount bracket, either positioned vertically or horizontally depending on user preference. When choosing a location for your bracket, it should be mounted in easy reach of the vehicle operator and not restricting access to vehicle controls or vehicle instrumentation. The bracket should also not interfere with any safety devices or be positioned so that the control might rotate in front of the operator. Do not mount the bracket in areas prohibited by the vehicle manufacturer. See the vehicle's owner's manual or service manual for details.

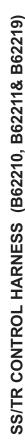


Secure the bracket with hardware provided.

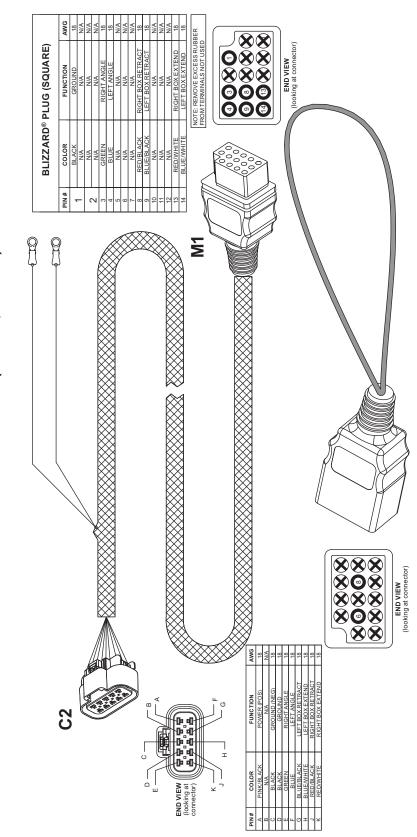
- Complete the assembly by reattaching the A-frame cover. Align the holes in the cover with those on the A-frame and secure it with 3/8" x 1-1/2" cap screws and 3/8" washers.
- 7. After completing the mechanical and electrical installations, test all snowplow and lighting functions before attempting to drive or plow.





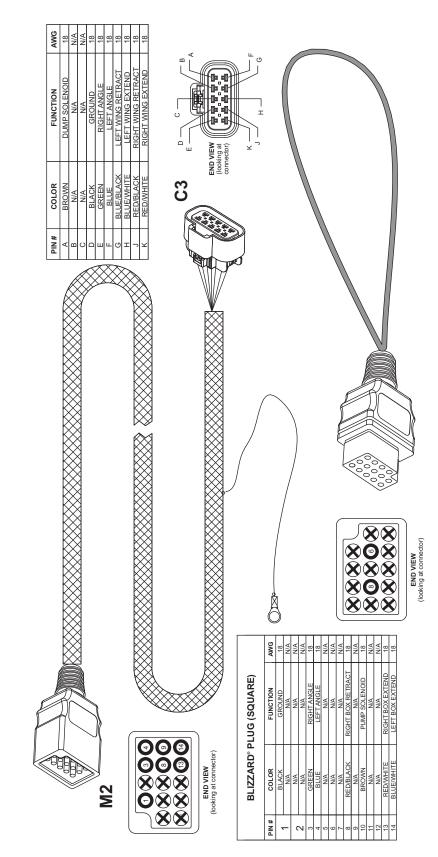


ELECTRICAL SCHEMATICS – VEHICLE HARNESS



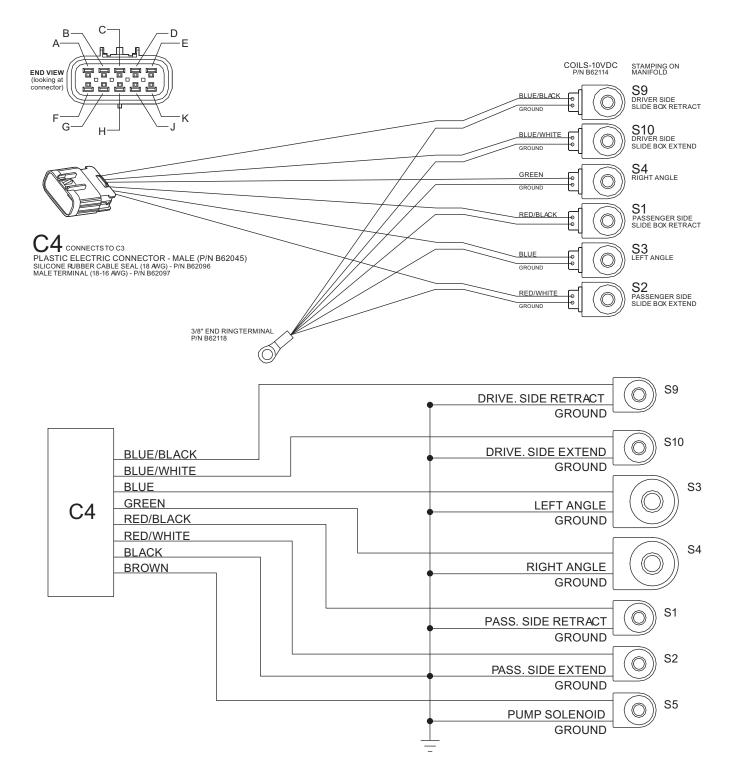
SS/TR VEHICLE HARNESS (B62132, B62133)

ELECTRICAL SCHEMATICS – SNOWPLOW HARNESS

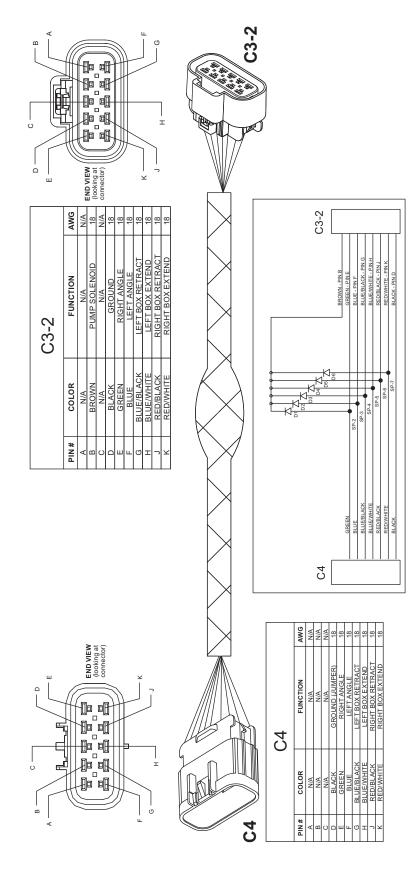


SS/TR PLOW HARNESS (B62134, B62135)

SS/TR COIL HARNESS (B62136)



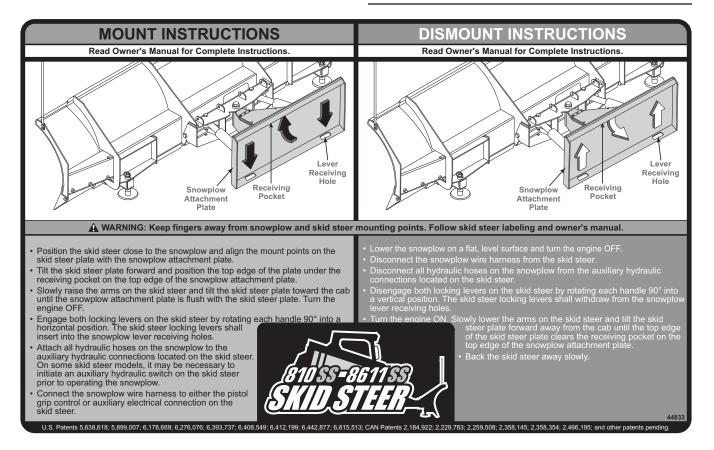
ELECTRICALSCHEMATICS-AUXILIARYCONTROLHARNESS(OPTIONAL)



AUXILIARY CONTROL HARNESS W/ DIODES (B62162)

Prior to operating your POWER PLOW[™] snowplow, review the Mounting and Dismounting Instructions label on the back of the driver-side moldboard.

NOTE: If at any time the Mounting and Dismounting Instructions label, or any other label attached to your snowplow becomes illegible, promptly replace them.



- To test all of the functions on the POWER PLOW[™] snowplow, your snowplow needs to be properly attached to the skid steer. Refer to the Mounting and Dismounting label on the back of the snowplow.
- 2. Complete the hydraulic connections with the skid steer turned OFF.

NOTE: Due to the various makes and models of skid steers available, hydraulic couplings for the auxiliary hydraulic connections are not provided. Consult your skid steer's owner's manual for the appropriate couplings needed.

Connect the couplings to the hoses for the pressure port ("P") and the tank port ("T") on the manifold. Complete the hydraulic installation by making the appropriate connections at the skid steer.

3. Start the skid steer and begin to initiate the blade functions.

NOTE: Depending on the skid steer model, it may be necessary to turn ON the skid steer's auxiliary hydraulic switch prior to operating the snowplow. The left switch on the control operates the driver-side wing. Push the switch "UP" to extend the wing and "DOWN" to retract the wing. Push the center switch "UP" to angle left and "DOWN" to angle right. The right switch operates the passenger-side wing and works the same as the left switch. Upon initiating the switches on the pistol grip control, you may notice a snowplow function is slow or delayed. The hydraulic fluid is filling the cylinders and replacing air in the system. Monitor the hydraulic fluid level in your skid steer, and fill as necessary.

(No LED Float Light or Indicator Light)



NOTE: This snowplow uses the skid steer controls for an emergency stop. See skid steer manual for details.

MAINTENANCE

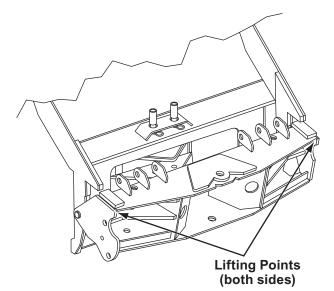
Maintenance	Periodically	Yearly
Check fasteners for tightness. Torque to specifications.	Х	
Check hoses for wear and leaks.	Х	
Check cylinders for leaks, inspect rod ends for corrosion and pitting.	Х	
Lubricate all exposed cylinder rod ends with liquid white lithium grease to prevent corrosion.		х
Check cutting edges and plow shoes for wear. NOTE: Do not discard plow shoe washers, these should be retained for different shoe adjustments.	х	
Clean and lubricate all electrical plugs and connections with dielectric grease. Clean and install all dust caps prior to storing.	х	х
Lubricate all pins and bushings, inner slide box, and A-frame latch with NLGI Grade 2 multi-purpose lithium complex grease with molybdenum (MPGM) to maintain consistent operation.	х	х
Clean and paint all scratches or exposed metal with BLIZZARD [®] touch-up paint.	Х	Х
Check the hydraulic fluid level. Fill with fluid to 3/4" from the top of the reservoir. Do not exceed this level. Never mix different types of fluid.	х	
Change the hydraulic fluid as specified in your skid steer owner's manual.		Х
Check the trip spring adjustment. Properly adjusted tension will allow a sheet of paper to pass between the 3rd and 4th coils of the spring.	х	
Adjust the wing spring as needed or install an optional second extension spring for increased return speed.	х	
Pressure wash and dry the entire snowplow prior to storing.		Х
Cover the snowplow with a tarp if stored outside. This will protect your snowplow from sun fading and inclement weather, which can lead to accelerated corrosion.		х

REMOVING FROM STORAGE

- 1. Perform all regular maintenance.
- 2. Replace the hydraulic fluid in the hydraulic system. Prolonged storage could result in condensation build-up.
- 3. Follow the mounting procedure on the Mounting and Dismounting label.
- 4. Initiate all of the functions and test before using.

LIFTING

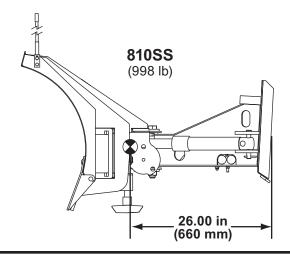
To lift and move this snowplow, attach chain fall grab hooks to outside pivot beam area shown. Always follow recommended lift warnings and procedures. See following page for snowplow weights and dimensions.

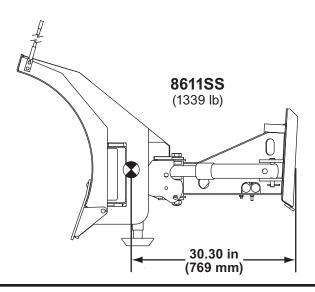


TECHNICAL SPECIFICATIONS & CENTER OF GRAVITY INFORMATION

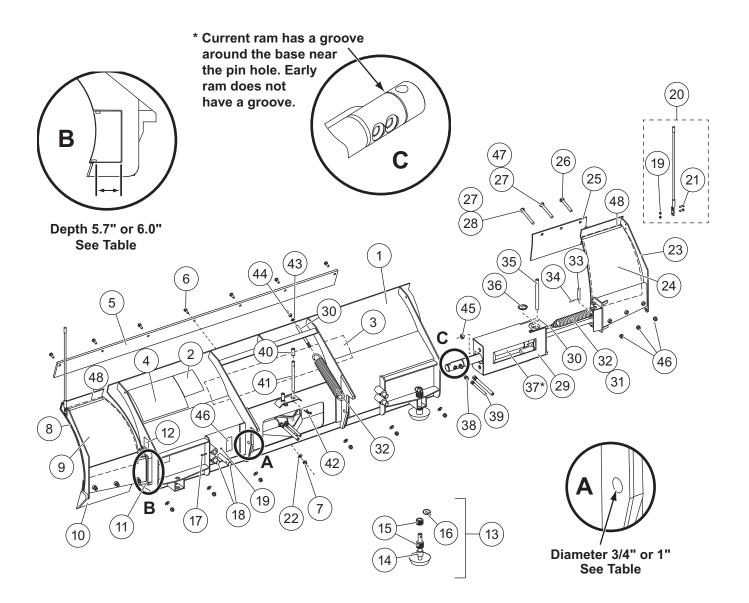
Part	Specification	810SS	8611SS	
	Length	96" (8')	102" (8'6")	
	Thickness	12 ga	11 ga	
	Height	31"	34"	
Moldboard	Reinforcement		@ 1/4"	
	Cutting Edge	1/2" x 6"	5/8" x 6"	
	Finish		Coat White	
	Trip Mechanism		(6) 3/8" Hooked Extension	
	Length	12"	23"	
	Thickness	11 ga	7 ga	
Wings	Height	31"	34"	
vvirigs	Reinforcement		@ 1/4"	
	Cutting Edge	1/4" x 10" T1	3/8" x 12-1/2" T1	
	Finish		Coat White	
	Material	1/4" and 5/16" Mild Steel		
A-Frame	Cover	1/4" Mild Steel w/Non-Skid Texture		
	Finish	Powder Coat Black		
Manifold	Construction		Gold Anodized Aluminum	
Wannoid	Valves	Electro-Hydraulic Cartridge		
	Angle Cylinders	2		
	Stroke	10"	10"	
	Ram Diameter	1-3/4"	2"	
Cylinders	Bore Diameter	2"	2-1/4"	
Cylinders	Slide Box Cylinders		2	
	Stroke	13-15/16"	18-7/16"	
	Ram Diameter	1"	1-1/8"	
	Bore Diameter	1-1/2"	1-3/4"	
	Weight*	998 lb	1339 lb	
	Compact Width	96" (8')	102" (8'6")	
	WIDE PASS™ Width	120" (10')	132" (11'3")	
Snowplow	BUCKET BLADE™ Width	111" (9'3")	118" (9'10")	
Specs	Adjustable Plow Shoes		ity Cast Steel	
	Mount Mechanism	Universal Atta	achment Plate	
	Standard Control Station	Pistol Grip v	v/3 Switches	
	Optional Integrated Control	Auxiliary Harr	ness w/Diodes	

* Weight does not include hydraulic fluid.





Problem	Cause	Solution
	S5 coil is not magnetizing.	S5 coil should magnetize with each function.
Snowplow functions will not work after all connections are made or snowplow functions are slow.	Solenoid cartridge valve may be contaminated or damaged. A bent or overtorqued cartridge will not allow the valve to move freely inside of the cartridge.	Determine a damaged cartridge valve by reversing the driver-side and passenger-side cartridge valves one at a time. Replace valve if necessary.
Snowplow functions start and terminate suddenly.	Skid steer hydraulic fluid flow is set to variable flow.	For snowplow functions to work, the skid steer hydraulic fluid flow should be set to continuous flow. Review your skid steer operation manual for proper flow settings.
Multiple valves function	Diodes may be corroded or damaged.	Clean diodes thoroughly and/or replace.
simultaneously.	Wire harness may be damaged.	Verify that harness is not damaged. Review schematic(s) to troubleshoot connection(s). Replace if needed.
Snowplow functions are reversed (e.g. driver-side wing extends when passenger-side wing is activated from the control).	Hydraulic hoses are connected wrong or coils and wiring are incorrect.	Review the Hydraulic Valve and Hose Port Identification Guide under the A-frame cover for proper port locations and/or place respective coils over correct valves.
Both wings extend when the skid steer hydraulics are turned ON.	Pressure (P) and tank (T) hoses are installed in the wrong position on the skid steer.	Review the skid steer operation manual to determine the pressure and tank connections.
Snowplow angles only one way.	Skid steer computer conflicts with cylindrical connection.	Using a jumper wire, connect pin K to pin L at the back of the cylindrical connector (cylindrical connector only).
Wing will not stay angled when plowing.	The wing pressure relief valve is contaminated.	Test the wing pressure relief. Attach a T-fitting with a fluid psi gauge to the base end of the wing cylinder. Pressure relief should not be greater than 1700 psi (2800 psi for 8611SS) Replace if less than 1500–1700 psi (2600–2800 psi for 8611SS).
Snowplow will not stay angled when plowing.	The angle pressure relief valve is set too low. NOTE: Increasing the pressure relief valve will cause damage to your snowplow. Do not set the pressure relief greater than 3000 psi.	Follow the guidelines indicated above; however, the psi setting should not exceed 3000 psi. <i>NOTE: If the snowplow is floating back when angled to the right, adjust the left pressure relief valve and vice versa.</i>
	Control station, harness, or cables may be loose or improperly connected.	Verify that control station, harness, and all cables are securely connected. Clean if necessary.
	No power to the cartridge valve.	Verify that S9 and S10 coils (passenger-side slide box retract and extend) and S1 and S2 (driver-side slide box retract and extend) are connected properly. Diagnose the wire harness. Review all wire harness schematics. If power is present, review the next step.
Wing will not move.	Coils are receiving power.	Verify that coils are magnetizing. Position a screwdriver inside of the coil. When the respective function is activated, the screwdriver is drawn to the side of the coil. If the coil is not drawn to the screwdriver, replace the coil. If power is present, review the next step.
	Solenoid cartridge may be contaminated or damaged. A bent cartridge will not allow the valve to move freely inside of the cartridge.	Determine a damaged cartridge valve by reversing the driver-side and passenger-side cartridge valves. Replace valve if necessary.
Snowplow will not angle.	Review all probable causes above.	NOTE: Verify coils S3 and S4 for angle functions.

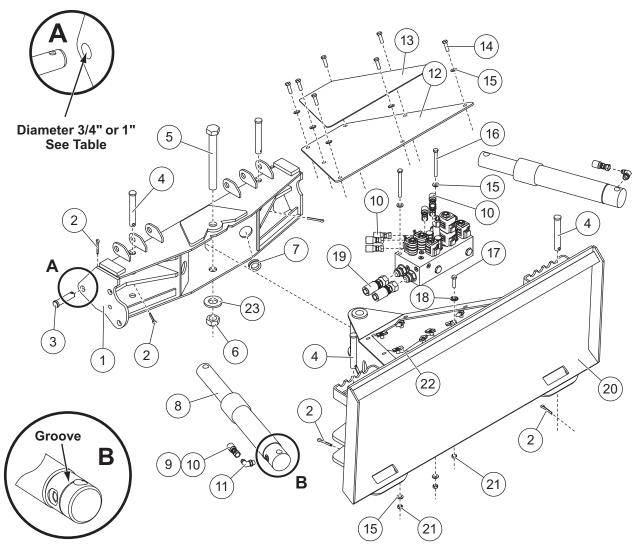


		Q	ty	
Item	Part	810SS	8611SS	Description
1	B52074-1	1	_	Moldboard
	B52085	_	1	Moldboard, 3/4" dia hole (see callout A)
	B52185	_	1	Moldboard, 1" dia hole (see callout A)
2	59900	1	1	Label – Warning, Information
3	B63160	1	1	Label – Logo, Center Moldboard
4	44833	1	1	Label – Mounting & Dismounting, Skid Steer
5	B61292	1	_	Cutting Edge, Moldboard (1080)
	B52139	_	1	Cutting Edge, Moldboard (1080)
6	90238	7	-	1/2-13 x 1-3/4 Carriage Bolt G8
	80238	-	7	5/8-11 x 2 Carriage Bolt G8
7	91335	13	6	1/2-13 Hex Locknut GB
	91337	_	7	5/8-11 Hex Locknut GB
				G = Grade

MOLDBOARD & WING PARTS – ALL MODELS

		Q	ty		
Item	Part		-	Description	
8	B51042	1	_	Wing – DS	
	B51100	_	1	Wing – DS	
9	96325	1	_	Wing Label – DS	
	96329	_	1	Wing Label – DS	
10	B51048	1	_	Cutting Edge, Wing (T1) – DS	
	B51069	_	1	Cutting Edge, Wing (T1) – DS	
11	B50057	1	_	Slide Box – DS	
	B50075	-	1	Slide Box – DS, 5.7" (see callout B)	
	B50095	-	1	Slide Box – DS, 6" (see callout B)	
12	29593	2	2	Label – Warning, Multiple Pinch Points	
13	49071	2	2	HD Disc Shoe Assembly	
14	60045	2	2	1-1/8 ID, 1-5/8 OD x 1-1/2 Spacer	
15	91192	44	28	1" Flat Washer	
16	93010	2	2	7/16 x 1-3/4 Linchpin	
17	B61383	4	4	5/16-18 x 2-1/4 Hex Cap Screw G8	
18	B61681	4	4	1 x 4-1/8 Slide Box Stop Pin	
19	B61384	4	4	5/16-18 Locknut GC	
20	B61049	1	1	Plow Guide Assembly (set of 2)	
21	68494	4	4	5/16-18 x 1 Hex Cap Screw G5	
22	90572	7	_	1/2 Hardened Flat Washer	
	90576	_	7	5/8 Hardened Flat Washer	
23	B51043	1	_	Wing – PS	
	B51101	_	1	Wing – PS	
24	96326	1	_	Wing Label – PS	
	96330	_	1	Wing Label – PS	
25	B51047	1	_	Cutting Edge (T1) – PS	
	B51070	_	1	Cutting Edge (T1) – PS	
26	B61418	2	_	1/2-13 x 3-1/2 Carriage Bolt G8	
	B61360	-	2	1/2-13 x 5 Carriage Bolt G8	
27	B61622	2	2	1/2-13 x 5-3/4 Carriage Bolt G8	
28	B61362	-	2	1/2-13 x 6-1/2 Carriage Bolt G8	
29	B50058	1	—	Slide Box – PS	
	B50074	-	1	Slide Box – PS, 5.7" (see callout B)	
	B50094	-	1	Slide Box – PS, 6" (see callout B)	
30	B61416	6	8	5/8-11 x 7-3/8 Spade Bolt G8	
31	B61398	2	-	13 OAL x 2 OD x 5/16 Extension Spring	
32	23039	4	8	Trip Spring	
33	B61385	2	2	5/8 x 3.06 Clevis Pin	
34	90601	2	2	1/4 x 1-1/2 Cotter Pin	
35	B51009	2	_	3/4 x 9 Wing/Slide Box Pivot Pin	
	B13307	_	2	1 x 11-1/8 Wing/Slide Box Pivot Pin	
36	B61425	2	-	2-51/64 OD, 2-9/32 ID x 1/2 Black Polyethylene Plug	
37*	B60347	2	-	Slide Box Extend/Retract Hydraulic Cylinder (early ram – see callout C.)	
	43803	2	_	Ram Assembly 1-1/2 x 13-15/16 DA (current ram - see callout C.)	
	B60207	_	2	Slide Box Extend/Retract Hydraulic Cylinder (early ram – see callout C.)	
	43802	_	2	Ram Assembly 1-3/4 x 18-7/16 DA (current ram - see callout C.)	
G = Grade					

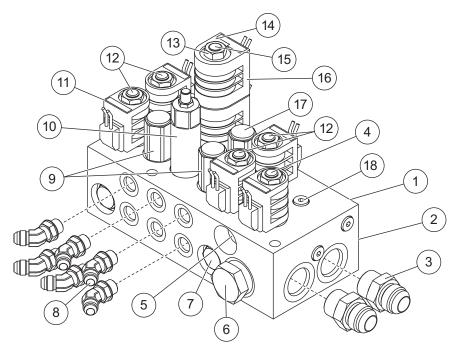
		Qty		
Item	Part	810SS	8611SS	Description
38	B60007	4	_	9/16-18 Male ORB Hydraulic Adapter
	56695	-	4	Elbow, 45° –6 M JIC/–6 M ORB
39	49501	4	4	Hose, 3/8 x 36 w/F JIC Ends
40	B61198	2	2	5/8 ID, 3/4 OD x 1 Black Vinyl Cap
41	B11989	2	2	5/8 x 11-1/2 Slide Box Extend/Retract Hydraulic Cylinder Base End Pin
42	B61030	2	2	1/8 x 2-5/8 Hairpin Cotter
43	90576	4	6	5/8 Hardened Washer
44	91337	2	8	5/8-11 Hex Locknut GB
45	29256	1	1	Label – Warning, Foot Crush Hazard
46	B61365	_	6	1/2-13 Flanged Locknut
47	B61419	2	2	1/2-13 x 4-1/2 Carriage Bolt G8
48	50639	_	2	Wear Strip – Wing Top
		F =	Female	G = Grade M = Male



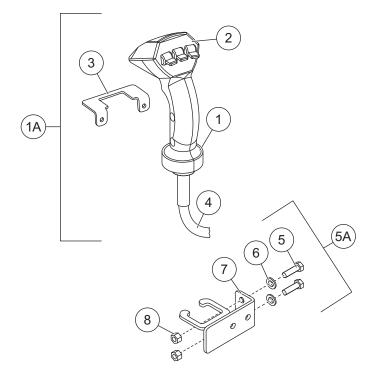
* Current ram has a groove around the base near the pin hole. Early ram does not have a groove.

		Qty		
Item	Part	810SS	8611SS	Description
1	B52151	1	_	Pivot Beam
	B41052	_	1	Pivot Beam, 3/4" dia hole (see callout A)
	B41077	_	1	Pivot Beam, 1" dia hole (see callout A)
2	90601	4	4	1/4 x 1-1/2 Cotter Pin
3	B50069	2	2	3/4 x 3 Clevis Pin (for 8611SS only – see callout A)
	B61717	_	2	1 x 3-1/4 Clevis pin (see callout A)
4	95739	4	4	3/4 x 5 Clevis Pin
5	B61330	1	1	1-8 x 9 Hex Cap Screw G8
6	B61008	1	1	1-8 Top Locknut GC Distorted Thread
7	B61217	4	4	1-1/2 ID, 2-1/8 OD Black Rubber Grommet, 60 Durometer
				G = Grade

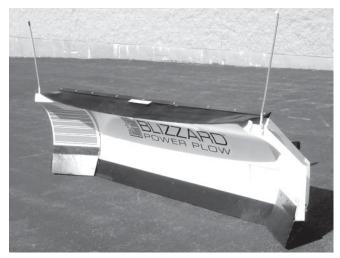
		Qty		
Item	Part	810SS	8611SS	Description
8	B60029	2	_	Hydraulic Cylinder, Snowplow Angle (early ram – see callout B)
	43801	2	_	Ram Assembly 1-3/4 x 10 (current ram – see callout B)
	B60324	-	2	Hydraulic Cylinder, Snowplow Angle
	43805	-	2	Ram Assembly 2 x 10 (current ram – see callout B)
9	B60223	2	_	3/8 x 26 Snowplow Angle Hydraulic Hose
10	49501	4	6	3/8 x 36 Snowplow Angle Hydraulic Hose
11	56590	2	2	9/16-18 90° Adjustable Elbow Hydraulic Adapter ORB
12	B70143	1	1	A-Frame Rubber Mat
13	B70134	1	1	A-Frame Cover Plate
14	90055	3	3	3/8-16 x 1-1/4 Hex Cap Screw G8
15	29233	7	7	3/8 SAE Hardened Washer
16	B61514	2	2	3/8-16 x 4 Hex Cap Screw G5
17	66439	1	1	3/8-16 x 1-1/2 Hex Cap Screw G5
18	B61307	1	1	3/8 Internal/External Tooth Lock Washer
19	B60086	2	2	Hose, 3/4 x 78 –12 w/F JIC/3/4 M NPTF Ends
20	B70132	1	1	A-Frame
21	B61034	3	3	3/8-16 Hex Locknut GC
22	B61275	7	7	3/8-16 U-Nut
23	B61203	1	1	1" Washer
		F =	Female	G = Grade M = Male



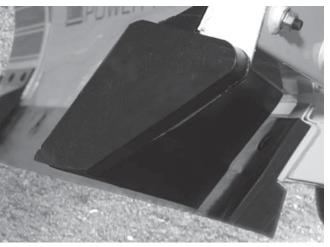
		Qty		
Item	Part	810SS	8611SS	Description
1	B60341	1	_	Manifold Assembly
	B60342	_	1	Manifold Assembly
ns	B60491	1	1	Pump/Manifold Kit (incl. B60402 [1], B60447 [1], B60448 [1], B62039 [1], B61011 [2], B61412 [2], B61312 [2], B61637 [2], 56805 [4])
2	B60354	1	_	Manifold Block (with Cross Port Relief), Clear Anodized Aluminum
	B60355	_	1	Manifold Block (with Cross Port Relief), Gold Anodized Aluminum
3	B60089	2	2	Connector, Short –12 M JIC/–12 M ORB
4	B60320	1	1	Spool Valve 2-Way
5	B60356	1	1	Back-Pressure Check Valve 5 psi
6	B60183	1	1	Pressure Compensation Regulation Valve
7	B60225	4	4	Check Valve 50 psi
8	56695	6	6	Elbow 45 –6 M JIC/–6 M ORB
9	B60279	2	_	Relief Valve 1500 psi
	B60227	_	2	Relief Valve 2650 psi
10	B60168	1	1	Relief Valve 3000 psi
11	B62163	5	5	Coil, PDL 12V DC
12	B60166	4	4	Spool Valve – 3-Way, 2-Position
13	B60052	5	5	1/2-20 Hex Jam Nut
14	B62161	1	1	Coil Harness Assembly (incl. Items B62045, B62118 [2], B62116 [5], B62096 [7], B62097 [7], Items 32–36)
15	B60321	1	1	Spool Valve – 4-Way, 3-Position
16	B62164	2	2	Coil, LDL 12V DC
17	B60278	2	_	Relief Valve 1700 psi
	B60226	_	2	Relief Valve 2800 psi
18	44344	2	2	SAE Hollow Hex Plug ORB
ns	B63196	1	1	Label – Information, SS/TR Hydraulic Hose Guide
ns	B60322	2	2	Piston Assembly
	G	= Grade	;	M = Male ns = not shown



	Control							
		Q	ty					
Item	Part	810SS	8611SS	Description				
1A	B62131	1	1	Pistol Grip Control Wire Harness Assembly (incl. Items 1–5A)				
ns	B62132	1	1	Wire Harness Extension, Vehicle-Side				
ns	B62133	1	1	Weather Cap, Vehicle-Side Wire Harness Extension				
ns	B62134	1	1	Wire Harness Extension, Snowplow-Side				
ns	B62135	1	1	Weather Cap, Snowplow-Side Wire Harness Extension				
ns	B62045	2	2	Connector, Male, Plastic				
ns	B62097	17	17	Terminal, Male (18–16 ga)				
ns	B62096	35	35	Seal, Cable, Silicone, Orange (18 ga)				
ns	B62116	5	5	Plug, Cavity, Silicone, White (18–16 ga)				
ns	B62046	2	2	Connector, Female, Plastic				
ns	B62100	2	2	Terminal, Ring #10 (22–18 ga)				
ns	B62093	18	18	Terminal, Female (18–16 ga)				
ns	B62118	1	1	3/8 End Ring Terminal				
ns	B62072	1	1	3/8 End Ring Terminal Snowplow Side Wire Harness Extension				
ns	B62218	1	1	Harness, Skid Steer Snowplow Side Extension 4'				
1	B62219	1	1	Housing, Skid Steer Pistol Grip, Two Halves w/Screws (B61613)				
2	B62211	1	1	Circuit Board and 3-Switch Assembly				
3	B70040	1	1	Mount Bracket, Vehicle Side				
4	B62210	1	1	Harness, Control w/Pipe Skid Steer				
5A	B70048	1	1	Pistol Grip Control Mount Bracket Kit (incl. items 5–8)				
5	90055	2	2	3/8-16 x 1-1/4 Hex Cap Screw G8				
6	29233	2	2	3/8 Hardened Washer				
7	B70049	1	1	Mount Bracket, Pistol Grip Control				
8	91333	2	2	3/8-16 Hex Locknut GB				
	G =	Grade		ga = Gauge ns = not shown				



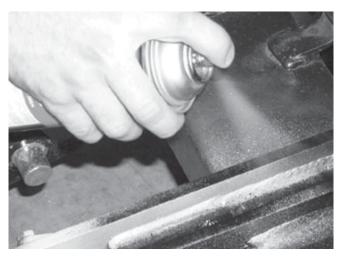
 Rugged and durable, the 3/8" thick, 2-ply rubber snow deflector keeps snow off your windshield and in its place—on the ground! The one-piece design allows for wing clearance and provides optimum snow deflection. The deflector is shipped with a POWER PLOW™ vinyl label and complete mounting hardware.



 Durable and long lasting, the POWER PLOW[™] polyurethane moldboard and wing cutting edges will keep you plowing longer and safer! Specially formulated for snow plowing applications, BLIZZARD[®] poly edges resist gouging, provide superior wear life, and effectively reduce plowing noise. Ideal for all plowing conditions. Edges are shipped with mounting hardware.



 Beef-up your POWER PLOW[™] snowplow with our 3/8" thick wing cutting edges. These edges are built to withstand heavy snowplow use on the roughest road surfaces and also provide added material for protection against sidewalk curb wear. Mounting hardware included.



 Putting your snowplow away for the winter? Have a deep scratch to cover? Clean up your blade and snowplow parts with our gloss spray paints. BLIZZARD touch-up paint provides an excellent finish to help keep your snowplow looking its best. Paint provided in 12-oz spray cans.



5. Integrate all snowplow controls into your skid steer using an optional auxiliary control harness. This 7-foot braided harness connects easily to your existing manifold harness on one end and your skid steer on the other. Assembly of the harness wiring to your skid steer-specific auxiliary electrical controls required. Electrical connector not provided with harness.

	Accessories						
		Qty					
Item	Part	810SS	8611SS	Description			
1	B61241	1	_	Rubber Snow Deflector w/Hardware			
	B52087	_	1	Rubber Snow Deflector w/Hardware			
2	B61288	1	_	3/8" Wing Cutting Edges w/Hardware (T1)			
3	B61536	1	_	Polyurethane Moldboard and Wing Cutting Edges w/Hardware			
	B61539	_	1	Polyurethane Moldboard and Wing Cutting Edges w/Hardware			
4	B61219	1	1	POWER PLOW™ High Performance Spray Paint (12 oz), Gloss White			
	B63073	1	1	POWER PLOW High Performance Spray Paint (12 oz), Gloss Black			
5	B62162	1	1	Auxiliary Control Harness w/Diodes			
				Kits			
ns	B61277	1	-	Hardware Kit, Snowplow Assembly Parts			
	B61479	_	1	Hardware Kit, Snowplow Assembly Parts			
ns	B60454	1	_	Hydraulic Adapter Kit (incl. Items B60005 [2], B60007 [4], B60089 [2], 56695 [6])			
	B60453	_	1	Hydraulic Adapter Kit (incl. Items B60005 [2], B60089 [2], 56695 [10])			
ns	B60456	1	_	Hydraulic Hose Kit (incl. Items B60086 [2], B60223 [2], 49501 [4])			
	B60455	-	1	Hydraulic Hose Kit (incl. items B60086 [2], 49501 [6])			
ns	B61255	1	1	Hardware Kit, Moldboard Cutting Edge			
ns	B52067	1	_	Cutting Edge Kit, Moldboard w/Hardware			
	B52095	_	1	Cutting Edge Kit, Moldboard w/Hardware			
ns	B61431	1	_	Hardware Kit, Wing Cutting Edge			
	B61387	-	1	Hardware Kit, Wing Cutting Edge			
ns	B51104	1	_	Kit, Wing Cutting Edges w/ Hardware			
	B51103	-	1	Kit, Wing Cutting Edges w/ Hardware			
ns	B60360	1	_	Combo Seal Kit, Cyl B60029/B60065			
	43792	1	-	Seal Kit, Ram Assembly 43801, 43813			
ns	B60365	-	1	Combo Seal Kit, Cyl B60207			
	43793	-	1	Seal Kit, Ram Assembly 43802			
ns	B60366	_	1	Combo Seal Kit, Cyl B60221/B60324			
	43795	-	1	Seal Kit, Ram Assembly 43804, 43805			
ns	B60373	1	_	Combo Seal Kit, Cyl B60347			
	43794	1	_	Seal Kit, Ram Assembly 43803			
ns	96028	1	_	Moldboard Label Pack			
ns	96032	_	1	Moldboard Label Pack			
				ns = not shown			



Blizzard PO Box 245038 Milwaukee, WI 53224-9538 *www.blizzardplows.com*

A DIVISION OF DOUGLAS DYNAMICS, LLC

CE

Copyright © 2021 Douglas Dynamics, LLC. All rights reserved. This material may not be reproduced or copied, in whole or in part, in any printed, mechanical, electronic, film, or other distribution and storage media, without the written consent of Blizzard. Authorization to photocopy items for internal or personal use by Blizzard outlets or snowplow owner is granted.

Blizzard reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. Blizzard or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. This product is manufactured under the following U.S. patents: 6,615,513; 7,134,2227; 7,430,821; CAN patents 2,358,145; 2,358,354; 2,466,195; and other patents pending. Blizzard offers a limited warranty for all snowplows and accessories. See separately printed page for this important information. The following are registered ([®]) or unregistered ([™]) trademarks of Douglas Dynamics, LLC: BLIZZARD[®], BLIZZARD POWER PLOW[®], BUCKET BLADE[™], POWER PLOW[™], WIDE PASS[™].

Printed in U.S.A.